

Guangdi Aluminum Industry China

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TEST REPORT

6063 T5 Aluminum Extrusion Profile (Powder Coating)

Test Standard: GB5237.1-2004 GB5237.4-2004 GB/T3190-1996

Test Standard	Test Item	Unit	Standard Value	Test Value	Conclusion
GB/T3190-1996	Si	%	0.2~0.6	0.39	Accord with
	Mn	%	≤0.10	< 0.01	Accord with
	Cr	%	≤0.10	< 0.01	Accord with
	Cu	%	≤0.10	< 0.01	Accord with
	Zn	%	≤0.10	0.012	Accord with
	Fe	%	≤0.35	0.15	Accord with
	Mg	%	0.45~0.9	0.58	Accord with
	Ti	%	≤0.10	< 0.01	Accord with
GB5237.1-2004	R_{m}	MPa	≥160	215	Accord with
	R _{P0.2}	MPa	≥110	195	Accord with
	A ₅₀	%	≥8	9.5	Accord with
GB5237.4-2004	Coating	Grade	0	0	Accord with
	Adhensive				
	Coating	μm	≤120	70	Accord with
	MAX. Partial				
	Thickness				
	Coating	μm	≥40	61	Accord with
	MIN. Partial				
	Thickness				
	Indentation		≥80	95	Accord with
	Hardness			00	7100014 With
	Alkali&Acid	No obvious change			Accord with
	Resistance				
	Boiling	No defect as air bubble, wrinkle,water fleck or falling off			Accord with
	Water				
	Resistance				
	Size	Not exceed standard value			Accord with
	Deviation				
	Appearance	No defect as crack,wrinkle,corrosion or air			Accord with
	Quality	bubble.			